



Haley Recliner Test Report



High Point Furniture Ind. Inc
1121 Corporation Drive
High Point, North Carolina, 27263

Item Description: 840 Haley Recliner **Serial Number:** S7000840
Representing the worst case unit in is line.

Dates of Performance test: April 17, 2008 to June 4, 2008

Comments Unit Passes all applicable Ansi Bifma x 5.4 2005 applicable test
And FNAE 80-2144 Sections 7.8.1.2 and section 7.8.2

Test Equipment used

Force gauges: Chalilton ,Pelouze, and Hanson

Test Equipment: J. T. M. Technologies Model 2300 Chair tester Bifma, CDM Measuring device
J. T. M. Technologies Model 1899 Chair tester

Traceable weights 50 lb, 20lb, 5 lb, 1 lb,

Date of Report 29-Jul-08

Test Results Passed

Test Sections

<u>Section Number</u>	<u>Test Description</u>	<u>Test Results</u>		
		Pass	Fail	N/a
5	Backrest Strength test - Horizontal - Static	x		
6	Backrest Strength Test - Vertical - Static	x		
7	Backrest Durability Test - Horizontal - Cyclic	x		
8	Backrest Durability Test - Horizontal - Cyclic	x		
9	Arm Strength Test - Horizontal - Static	x		
10	Arm Strength Test - Vertical - Static	x		
11	Arm Durability Test - Horizontal - Cyclic	x		
12	Arm Strength Test - Vertical - Static	x		
13	Seating Durability Test - Cyclic	x		
14	Drop Test - Dynamic	x		
15	Structural Durability Test - Cyclic	x		
16	Base Test - Static			x
17	Leg Strength Test - Front and Side Application	x		
18	Unit Drop Test	x		
19	Caster/Unit Base Durability Test - Cyclic			x
20	Swivel Test - Cyclic			x
21	Tilt Mechanism Test - Cyclic			x
22	Stability Test	x		
23	Tablet Arm Load Ease Test - Cyclic			x
24	Tablet Arm Load Test - Static			x
	FNAE 80.214A Section 7.8.1.2 Recliner Cycling Test	x		
	FNAE 80-214A Section 7.8.2 Ottoman Test	x		

I certify the above was tested in accordance to the Ansi Bifma X 5.4 2005 test specification and certify that it has met or excided each of the applicable sections of this specification.

Robert Janson III
Director of Quality
High Point Furniture Ind. Inc