



Haley Recliner Test Report



High Point Furniture Ind. Inc
1104 Bedford Street
High Point, NC 27263

Item Description: 840 Haley Recliner **Serial Number:** S7000840
Representing the worst case unit in is line.

Dates of test: April 17, 2008 to June 4, 2008

Comments Unit Passes all applicable Ansi Bifma x 5.4 2005 applicable test
And FNAE 80-2144 Sections 7.8.1.2 and section 7.8.2

Test Equipment used

Force gauges: Chalilton ,Pelouze, and Hanson
Test Equipment: J. T. M. Technologies Model 2300 Chair tester Bifma, CDM Measuring device
J. T. M. Technologies Model 1899 Chair tester
Traceable weights 50 lb, 20lb, 5 lb, 1 lb,

Date of Report 7/29/2008
Test Results Passed

Test Sections

Test Results

Section Number	Test Description	Pass	Fail	N/A
5	Backrest Strength test - Horizontal - Static	x		
6	Backrest Strength Test - Vertical - Static	x		
7	Backrest Durability Test - Horizontal - Cyclic	x		
8	Backrest Durability Test - Horizontal - Cyclic	x		
9	Arm Strength Test - Horizontal - Static	x		
10	Arm Strength Test - Vertical - Static	x		
11	Arm Durability Test - Horizontal - Cyclic	x		
12	Arm Strength Test - Vertical - Static	x		
13	Seating Durability Test - Cyclic	x		
14	Drop Test - Dynamic	x		
15	Structural Durability Test - Cyclic	x		
16	Base Test - Static			x
17	Leg Strength Test - Front and Side Application	x		
18	Unit Drop Test	x		
19	Caster/Unit Base Durability Test - Cyclic			x
20	Swivel Test - Cyclic			x
21	Tilt Mechanism Test - Cyclic			x
22	Stability Test	x		
23	Tablet Arm Load Ease Test - Cyclic			x
24	Tablet Arm Load Test - Static			x
FNAE 80.214A	Section 7.8.1.2 Recliner Cycling Test	x		
FNAE 80-214A	Section 7.8.2 Ottoman Test	x		

I certify the above was tested in accordance to the ANSI/BIFMA X5.4 2005 test specification and certify that it has met or excided each of the applicable sections of this specification.

Robert Janson III
Director of Quality
High Point Furniture Industries, Inc.