



# Hyperwork Casegoods Test Report



High Point Furniture Industries Inc.  
1104 Bedford Street  
High Point, NC 27263

<b>Item Description:</b>	HHWM721R HHWMBK733L HWM485 H737	<b>Serial Number</b> S7645741 S7915426 S7638591 S7612452	<b>Manufacture Date</b> 11/5/2007 11/5/2007 11/6/2007 11/6/2007
<b>Dates of Testing:</b>	4/02/2008 to 5/10/2008		
<b>Test Results:</b>	Items tested pass all applicable ANSI-BIFMA X5.4-2014 test requirements		
<b>Test Equipment Used:</b>	Air cylinders Hanson Scale 7830 3203		

Test No.	Description	H__721R	H__BK733L	H__485	HW_737
<b>Test 4</b>	<b>Stability Test</b>				
4.2	Stability with Extendible Elements open Test	Pass	Pass	N/A	N/A
4.3	Stability under Vertical Load Test	Pass	Pass	Pass	N/A
4.4	Horizontal Stability Test for Desks/Table Products	Pass	Pass	Pass	N/A
4.5	Force stability test for Tall Desk/Table Products	N/A	N/A	N/A	Pass
<b>Test 5</b>	<b>Unit Strength Test</b>				
5.2	Concentrated Functional Load Test	Pass	Pass	Pass	N/A
5.3	Distributed Functional Load Test	Pass	Pass	Pass	N/A
5.4	Concentrated Proof Load Test	Pass	Pass	Pass	N/A
5.5	Distributed Proof Load Test	Pass	Pass	Pass	N/A
5.6	Transaction Surface Torsion Load Test	N/A	N/A	Pass	N/A
5.7	Extendible Element Static Load Test	Pass	Pass	N/A	N/A
<b>Test 6</b>	<b>Top Load Ease Cycle Test</b>	Pass	Pass	Pass	Pass
<b>Test 7</b>	Desk/Table unit Drop Test	Pass	Pass	N/A	N/A
<b>Test 8</b>	Leg Strength Test	N/A	N/A	N/A	N/A
<b>Test 9</b>	<b>Disengagement Test for Tall Desk/Table Products</b>	N/A	N/A	N/A	Pass
<b>Test 10</b>	<b>Extendible Element Cycle Test</b>				
10.2	Cycle Test for Extendible Elements Deeper than Wide	Pass	N/A	N/A	N/A
10.3	Cycle Test for Extendible Elements Wider than Deep	N/A	Pass	N/A	N/A
10.4	Cycle test for Center/Pencil Drawers	N/A	N/A	N/A	N/A
<b>Test 11</b>	Extendible Element Retention Impact and Durability Test	Pass	Pass	N/A	N/A
<b>Test 12</b>	Extendible Element Rebound Test	Pass	Pass	N/A	N/A
<b>Test 13</b>	Interlock Strength Test	N/A	N/A	N/A	N/A
<b>Test 14</b>	<b>Lock Test</b>				
14.2	Force Test for Extendible Elements Locks	Pass	Pass	N/A	N/A
14.3	Force Test for Door Locks	N/A	N/A	N/A	N/A
14.4	Locking Mechanism Cycle Test	Pass	Pass	N/A	N/A
<b>Test 15</b>	Work Surface Vertical adjustment Test	N/A	N/A	N/A	N/A
<b>Test 16</b>	Keyboard Support and input Device Support Adjustment Test	N/A	N/A	N/A	N/A
<b>Test 17</b>	<b>Door Test</b>				
17.2	Strength Test for Vertically-Hinged, Bi-fold & Vertically Receding Doors	N/A	Pass	N/A	Pass
17.3	Hinge override Test for Vertically-Hinged Doors	N/A	Pass	N/A	Pass
17.6	Wear and Fatigue Test for Hinged, Horizontal Sliding, and Tambour Doors	N/A	Pass	N/A	Pass
17.1	Slam Closed Test for Vertically Hinged and Vertically Receding Doors	N/A	Pass	N/A	Pass
<b>Test 19</b>	Pull Force Test	Pass	Pass	N/A	Pass

I certify the above was tested in accordance to the ANSI-BIFMA X5.4-2005 test specification and certify that it has met or exceeded each of the applicable sections of this specification.

Robert F. Janson III  
Director of Quality